

Series 7600 - Window Wall Installation Manual



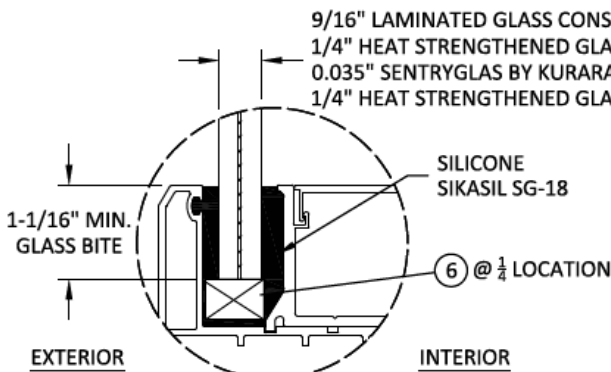
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GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC) **INCLUDING** HVHZ. ALL PRODUCTS UNDER THE SCOPE OF THIS DOCUMENT HAVE BEEN EVALUATED ACCORDING TO THE FOLLOWING:
- AAMA 501-15
 - ANSI Z97.1-14
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X WOOD AND METAL STUD FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** TO PROTECT THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
6. MATERIAL: ALUMINUM 6063-T5/6063-T6.
7. GLASS MEETS THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.

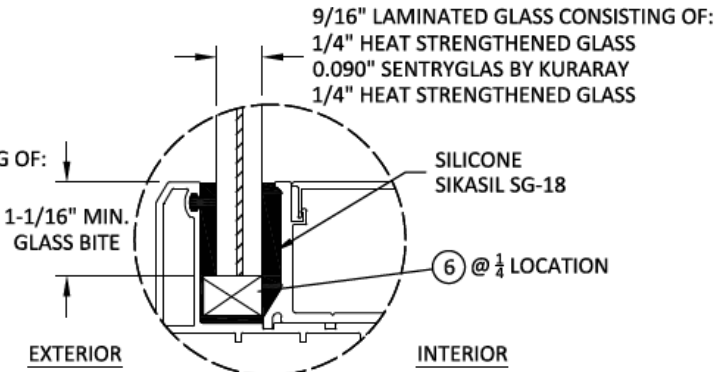
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9	CORNER DETAILS

DESIGN PRESSURE RATING		
FRAME SIZE	DESIGN PRESSURE	MISSILE RATING
SEE SHEET 2		LARGE & SMALL MISSILE IMPACT

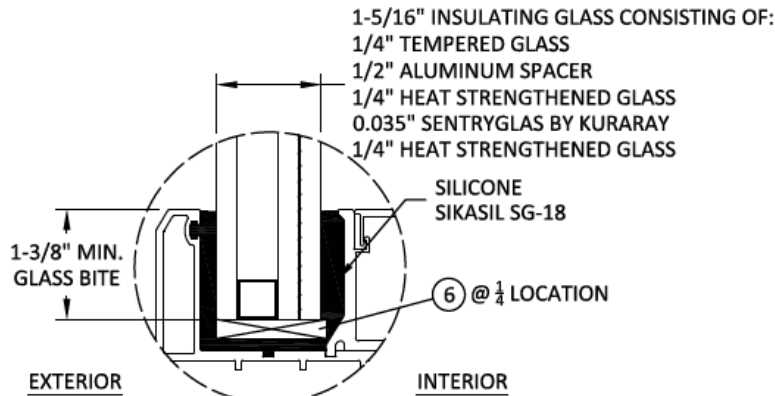


GLAZING DETAIL B
SMALL MISSILE IMPACT

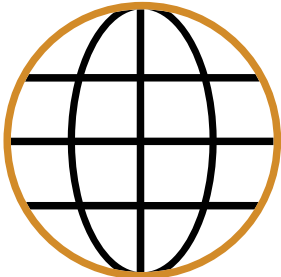
- GLAZING NOTES:
1. GLASS TYPE & THICKNESS COMPLIES WITH ASTM E1300 REQUIREMENTS. TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
2. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
3. SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
4. D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES IN SHEET 2.



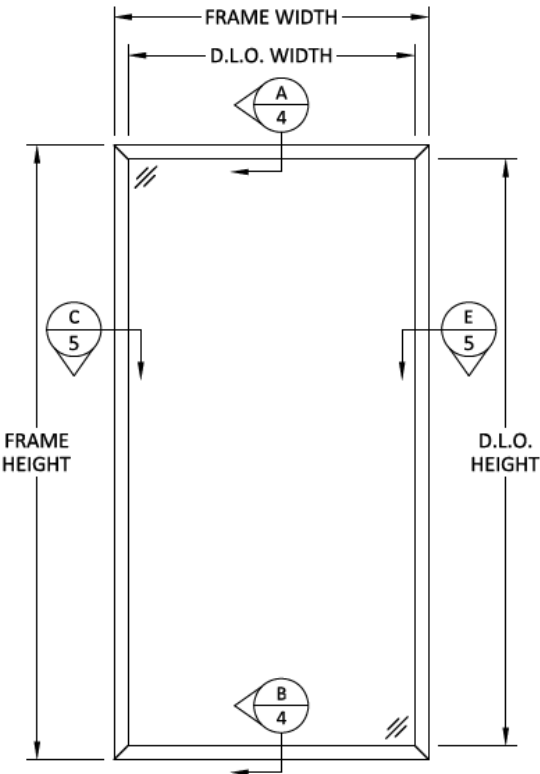
GLAZING DETAIL A
LARGE MISSILE IMPACT



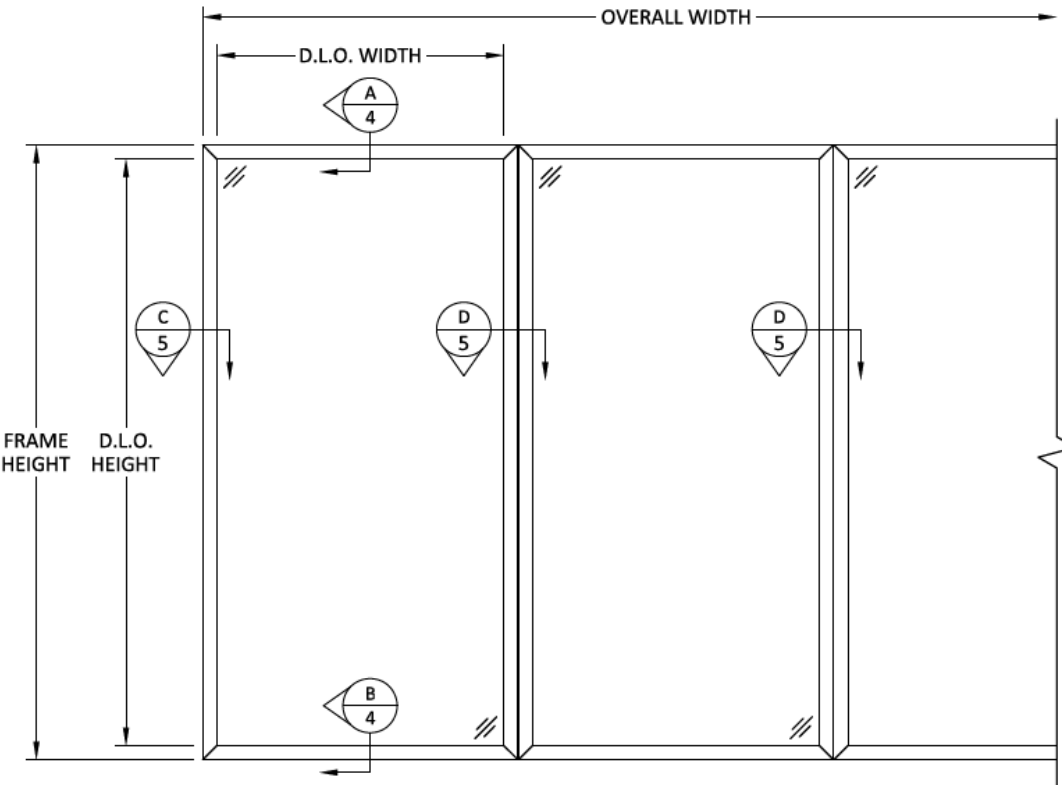
GLAZING DETAIL C
SMALL MISSILE IMPACT



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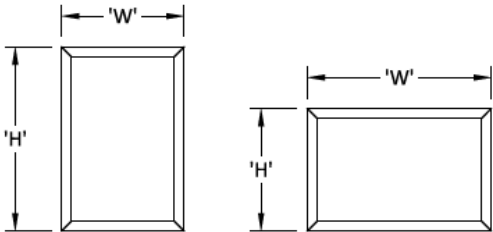


TYPICAL ELEVATION
SINGLE UNIT



TYPICAL ELEVATION
MULLER UNIT

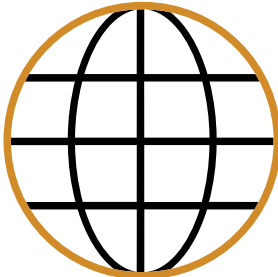
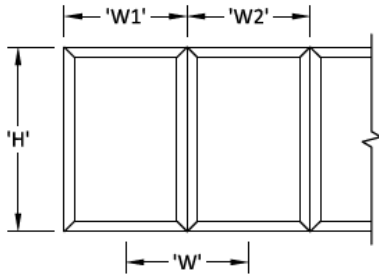
DESIGN PRESSURE TABLE (+/- PSF) - SERIES 6500 ALUMINUM WINDOW WALL SYSTEM													
FRAME HEIGHT 'H' (IN.)	FRAME/TRIBUTARY WIDTH 'W' (IN.)												
	61.5	62	64	66	68	70	72	74	76	78	80	82	84
61.5	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00	140.00
62	140.00	138.76	138.76	138.76	138.76	138.76	138.76	138.76	138.76	138.76	138.76	138.76	138.76
64	140.00	138.76	134.02	134.02	134.02	134.02	134.02	134.02	134.02	134.02	134.02	134.02	134.02
66	140.00	138.76	134.02	129.59	129.59	129.59	129.59	129.59	129.59	129.59	129.59	129.59	129.59
68	140.00	138.76	134.02	129.59	125.44	125.44	125.44	125.44	125.44	125.44	125.44	125.44	125.44
70	140.00	138.76	134.02	129.59	125.44	121.55	121.55	121.55	121.55	121.55	121.55	121.55	121.55
72	140.00	138.76	134.02	129.59	125.44	121.55	117.89	117.89	117.89	117.89	117.89	117.89	117.89
74	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	114.45	114.45	114.45	114.45	114.45
76	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	111.21	111.21	111.21	111.21
78	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	108.14	108.14	108.14
80	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	105.23	105.23	105.23
82	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	105.23	102.48	102.48
86	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	105.23	102.48	99.87
88	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	105.23	102.48	-
90	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	105.23	-	-
92	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	108.14	-	-	-
96	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	111.21	-	-	-	-
98	140.00	138.76	134.02	129.59	125.44	121.55	117.89	114.45	-	-	-	-	-
100	140.00	138.76	134.02	129.59	125.44	121.55	117.89	-	-	-	-	-	-
104	140.00	138.76	134.02	129.59	125.44	121.55	-	-	-	-	-	-	-
108	140.00	138.76	134.02	129.59	-	-	-	-	-	-	-	-	-
110	140.00	138.76	134.02	129.59	-	-	-	-	-	-	-	-	-
114	140.00	138.76	134.02	-	-	-	-	-	-	-	-	-	-
118	140.00	138.76	-	-	-	-	-	-	-	-	-	-	-
120	140.00	-	-	-	-	-	-	-	-	-	-	-	-



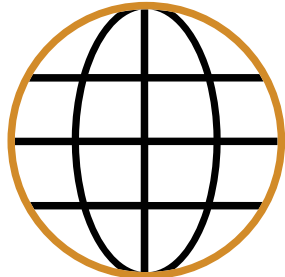
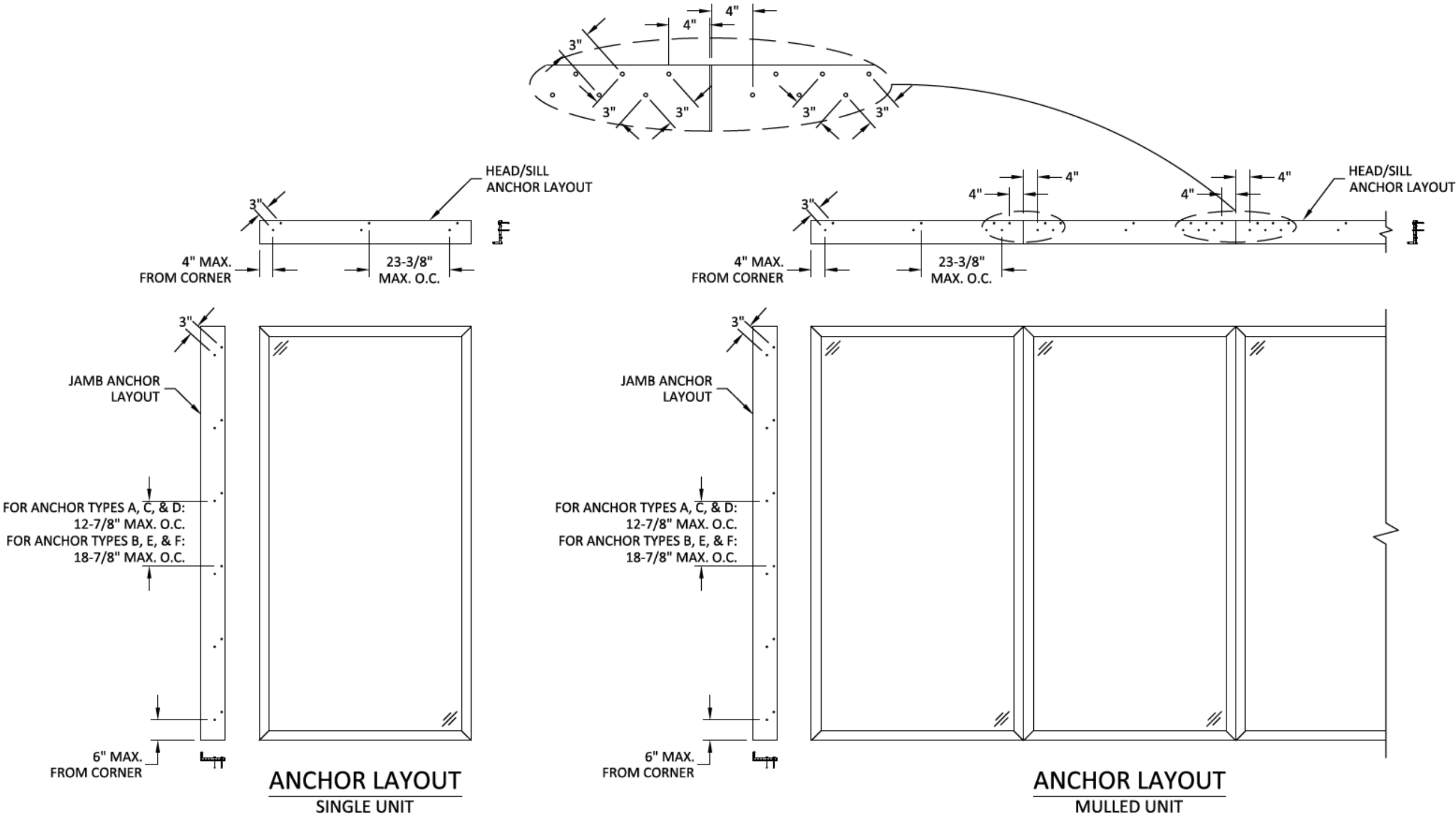
NOTES:
1. FOR SINGLE UNIT, THE WIDTH 'W' AND HEIGHT 'H' ARE INTERCHANGEABLE.

TRIBUTARY WIDTH 'W' = $\frac{W1 + W2}{2}$

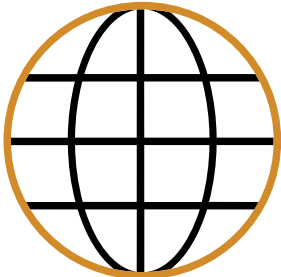
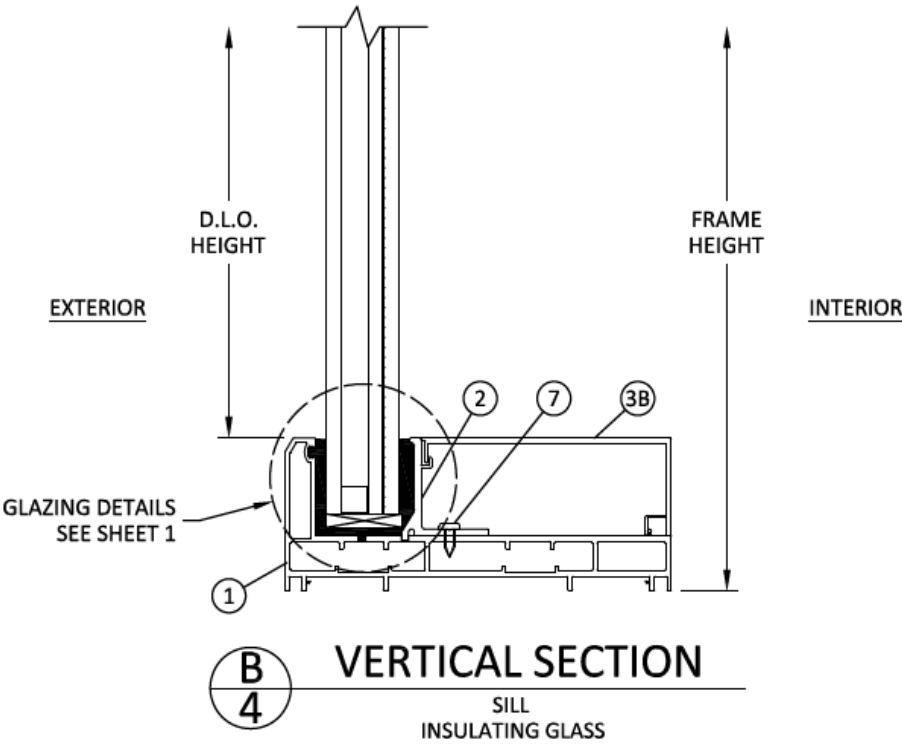
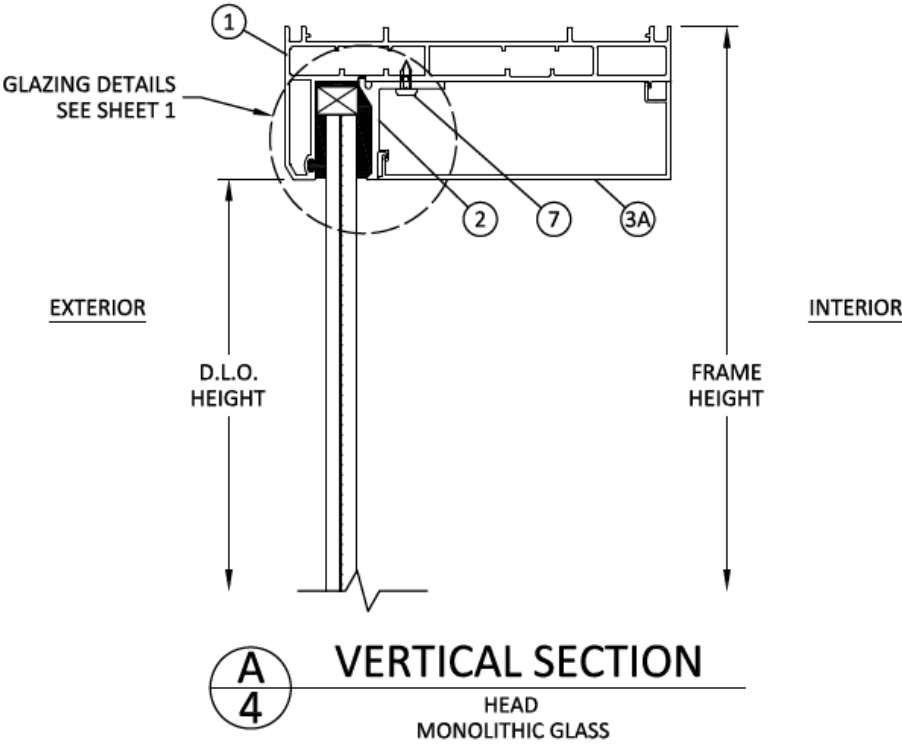
D.L.O. WIDTH = FRAME WIDTH - 5.5"
D.L.O. HEIGHT = FRAME HEIGHT - 5.5"



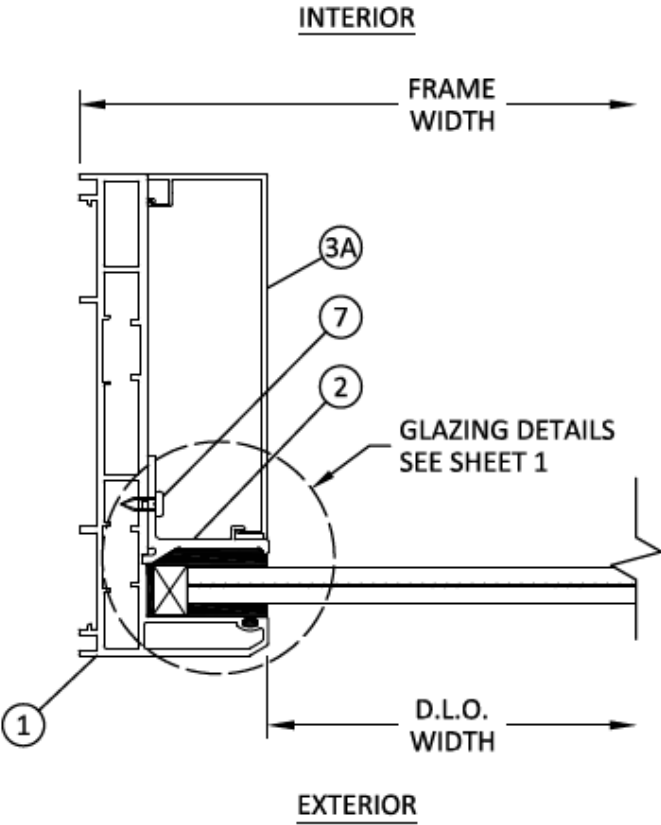
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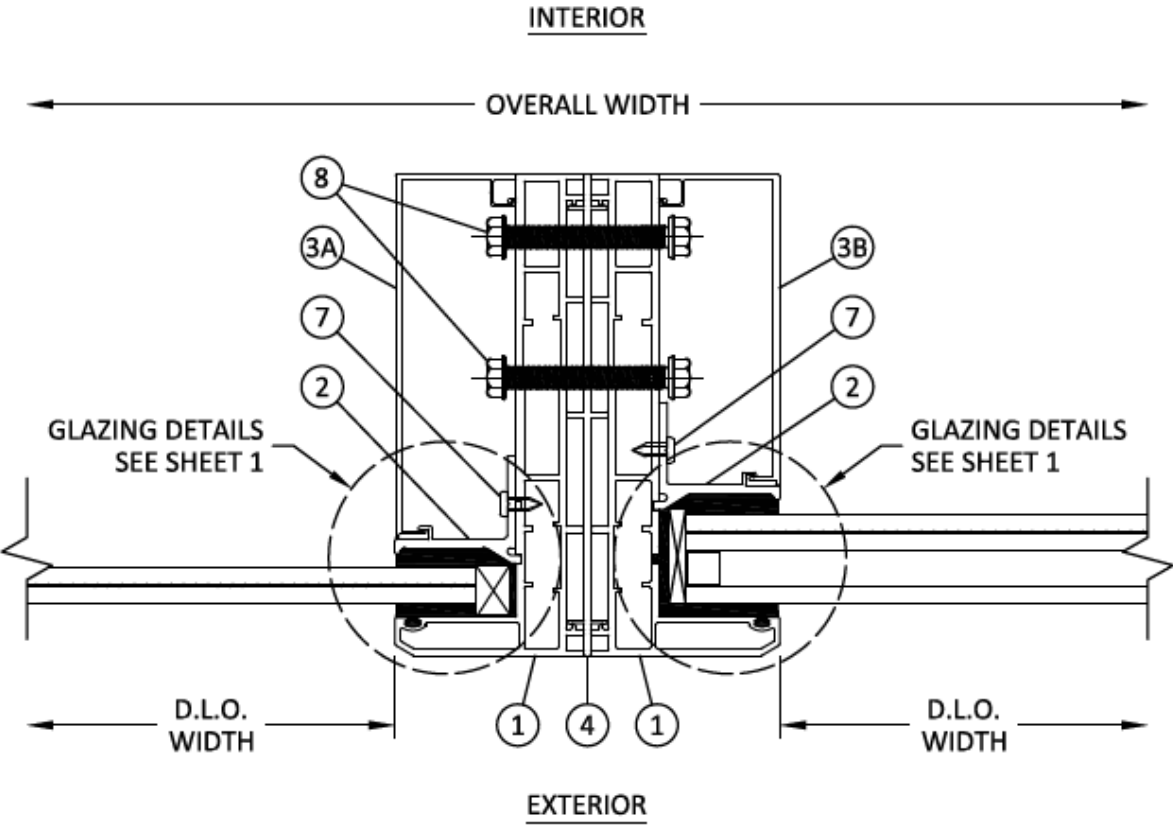
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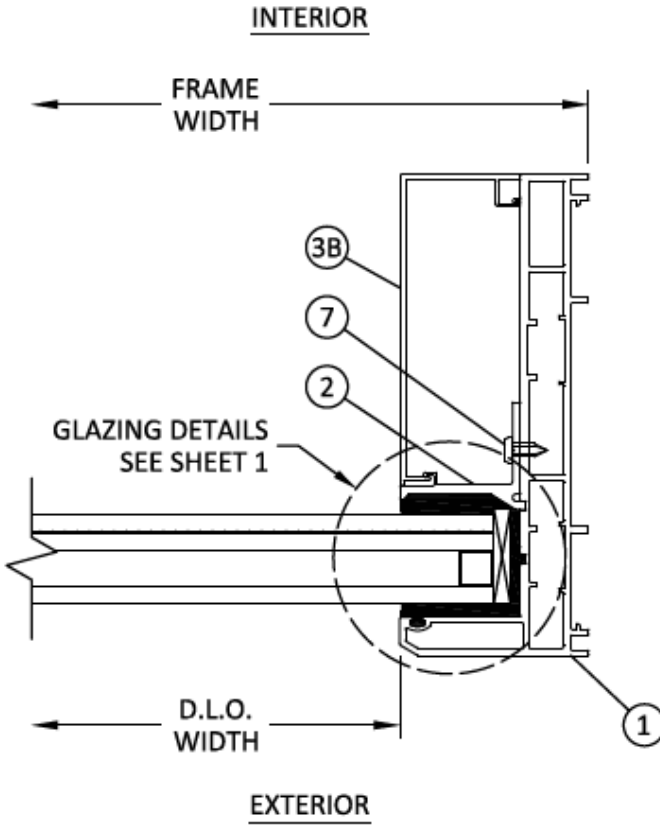
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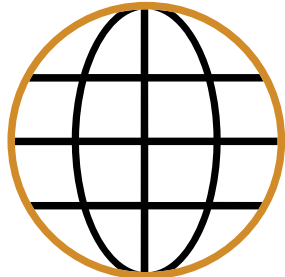
C
5 HORIZONTAL SECTION
JAMB
MONOLITHIC GLASS



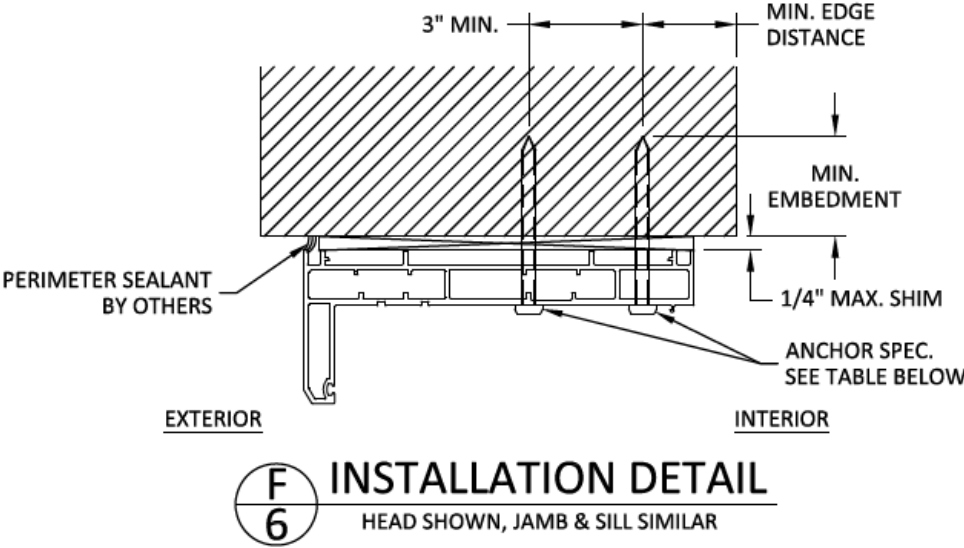
D
5 HORIZONTAL SECTION
MULLION



E
5 HORIZONTAL SECTION
JAMB
INSULATING GLASS



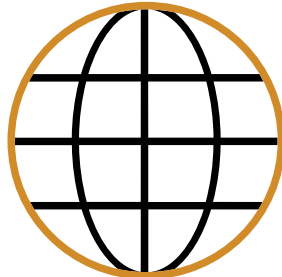
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INSTALLATION NOTES:

1. SEE SHEET 2 FOR REQUIRED QUANTITY OF INSTALLATION ANCHOR AT EACH ANCHOR LOCATION.
2. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF THE MAXIMUM SIZE LISTED.
3. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/4 INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
5. FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE INFORMATION.
6. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
7. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
8. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
9. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

ANCHOR SCHEDULE				
TYPE	ANCHOR	SUBSTRATE	MIN. EMBEDMENT	MIN. EDGE DISTANCE
A	#14 WOOD SCREW	WOOD, MIN. S.G. = 0.55	1-1/2"	1"
B	1/4" GRADE 5 SELF-DRILLING/ SELF-TAPPING SCREW	STEEL, MIN. 16 GA. THICK, MIN. Fy = 33 KSI, OR ALUMINUM, MIN 1/8" THICK, MIN. 6063-T5 ALLOY	3 THREADS BEYOND METAL	3/4"
C	1/4" ITW TAPCON	UNCRAKED CONCRETE, MIN. F'C = 3000 PSI	1-1/2"	1-5/8"
D	1/4" ITW TAPCON	HOLLOW OR GROUT-FILLED CMU PER ASTM C90, MIN. 2000 PSI	1"	3-1/4"
E	1/4" DEWALT ULTRA CON+	UNCRAKED CONCRETE, MIN. F'C = 3000 PSI	1-3/4"	2-1/2"
F	1/4" DEWALT ULTRA CON+	HOLLOW OR GROUT-FILLED CMU PER ASTM C90, MIN. 2000 PSI	1-3/4"	2-1/2"



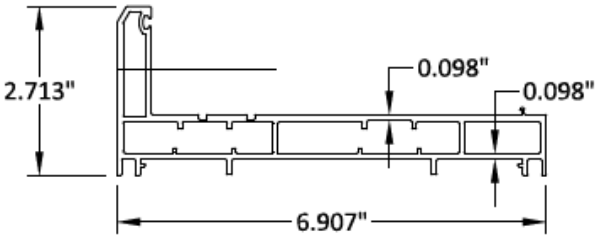
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ANCHOR PRESSURE TABLE (+/- PSF)											
TRIBUTARY WIDTH 'W' (in.)	FRAME HEIGHT 'H' (in.)	ANCHOR TYPE*									
		A		B		C & D			E & F		
		8	12	16	8	12	8	12	16	8	12
61.5	72	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
66		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
72		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
78		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
84		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
90		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
96		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
102		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
108		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
114		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
120		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
61.5	74	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
66		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
72		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
78		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
84		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
90		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
96		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
98		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
61.5	76	140.0	140.0	140.0	140.0	140.0	138.6	140.0	140.0	140.0	140.0
66		140.0	140.0	140.0	140.0	140.0	135.9	140.0	140.0	140.0	140.0
72		140.0	140.0	140.0	140.0	140.0	133.9	140.0	140.0	140.0	140.0
78		140.0	140.0	140.0	140.0	140.0	133.6	140.0	140.0	140.0	140.0
84		140.0	140.0	140.0	140.0	140.0	133.6	140.0	140.0	140.0	140.0
90		140.0	140.0	140.0	140.0	140.0	133.6	140.0	140.0	140.0	140.0
61.5	78	140.0	140.0	140.0	140.0	140.0	132.7	140.0	140.0	140.0	140.0
66		137.3	140.0	140.0	140.0	140.0	129.9	140.0	140.0	140.0	140.0
72		134.9	140.0	140.0	140.0	140.0	127.6	140.0	140.0	140.0	140.0
78		134.1	140.0	140.0	140.0	140.0	126.8	140.0	140.0	140.0	140.0
84		134.1	140.0	140.0	140.0	140.0	126.8	140.0	140.0	140.0	140.0
90		134.1	140.0	140.0	140.0	140.0	126.8	140.0	140.0	140.0	140.0
61.5	80	134.7	140.0	140.0	140.0	140.0	127.4	140.0	140.0	140.0	140.0
66		131.5	140.0	140.0	140.0	140.0	124.4	140.0	140.0	140.0	140.0
72		128.7	140.0	140.0	140.0	140.0	121.8	140.0	140.0	140.0	140.0
78		127.5	140.0	140.0	140.0	140.0	120.6	140.0	140.0	140.0	140.0
84		127.5	140.0	140.0	140.0	140.0	120.5	140.0	140.0	140.0	140.0
90		127.5	140.0	140.0	140.0	140.0	120.5	140.0	140.0	140.0	140.0
61.5	82	129.4	140.0	140.0	140.0	140.0	122.4	140.0	140.0	140.0	140.0
66		126.1	140.0	140.0	140.0	140.0	119.3	140.0	140.0	140.0	140.0
72		123.1	140.0	140.0	140.0	140.0	116.5	140.0	140.0	140.0	140.0
78		121.6	140.0	140.0	140.0	140.0	115.0	140.0	140.0	140.0	140.0
84		121.3	140.0	140.0	140.0	140.0	114.7	140.0	140.0	140.0	140.0
88		121.3	140.0	140.0	140.0	140.0	114.7	140.0	140.0	140.0	140.0
61.5	84	124.5	140.0	140.0	140.0	140.0	117.8	140.0	140.0	140.0	140.0
66		121.2	140.0	140.0	140.0	140.0	114.6	140.0	140.0	140.0	140.0
72		118.0	140.0	140.0	140.0	140.0	111.6	140.0	140.0	140.0	140.0
78		116.2	140.0	140.0	140.0	140.0	109.9	140.0	140.0	140.0	140.0
84		115.6	140.0	140.0	140.0	140.0	109.3	140.0	140.0	140.0	140.0
86		115.6	140.0	140.0	140.0	140.0	109.3	140.0	140.0	140.0	140.0
61.5	86	120.0	140.0	140.0	140.0	140.0	113.5	140.0	140.0	140.0	140.0
66		116.6	140.0	140.0	140.0	140.0	110.3	140.0	140.0	140.0	140.0
72		113.3	140.0	140.0	140.0	140.0	107.2	140.0	140.0	140.0	140.0
78		111.3	140.0	140.0	140.0	140.0	105.2	140.0	140.0	140.0	140.0
84		110.4	140.0	140.0	140.0	140.0	104.4	140.0	140.0	140.0	140.0

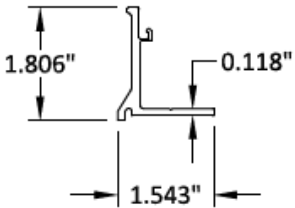
ANCHOR PRESSURE TABLE (+/- PSF)											
TRIBUTARY WIDTH 'W' (in.)	FRAME HEIGHT 'H' (in.)	ANCHOR TYPE*									
		A			B		C & D			E & F	
		8	12	16	8	12	8	12	16	8	12
61.5	88	115.8	140.0	140.0	140.0	140.0	109.6	140.0	140.0	140.0	140.0
66		112.4	140.0	140.0	140.0	140.0	106.3	140.0	140.0	140.0	140.0
72		108.9	140.0	140.0	140.0	140.0	103.0	140.0	140.0	140.0	140.0
78		106.7	140.0	140.0	137.5	140.0	100.9	140.0	140.0	140.0	140.0
82		105.8	140.0	140.0	136.4	140.0	100.1	140.0	140.0	140.0	140.0
61.5	90	111.9	140.0	140.0	140.0	140.0	105.9	140.0	140.0	140.0	140.0
66		108.4	140.0	140.0	139.7	140.0	102.5	140.0	140.0	140.0	140.0
72		104.9	140.0	140.0	135.2	140.0	99.2	140.0	140.0	140.0	140.0
78		102.5	140.0	140.0	132.1	140.0	97.0	140.0	140.0	140.0	140.0
80		102.0	140.0	140.0	131.4	140.0	96.4	140.0	140.0	140.0	140.0
61.5	92	108.3	140.0	140.0	139.5	140.0	102.4	140.0	140.0	140.0	140.0
66		104.7	140.0	140.0	135.0	140.0	99.1	140.0	140.0	140.0	140.0
72		101.2	140.0	140.0	130.3	140.0	95.7	140.0	140.0	140.0	140.0
78		98.7	140.0	140.0	127.1	140.0	93.3	140.0	140.0	140.0	140.0
61.5		94	104.9	140.0	140.0	135.1	140.0	99.2	140.0	140.0	140.0
66	101.3		140.0	140.0	130.5	140.0	95.8	140.0	140.0	140.0	140.0
72	97.7		140.0	140.0	125.8	140.0	92.4	138.6	140.0	140.0	140.0
76	95.8		140.0	140.0	123.5	140.0	90.6	136.0	140.0	140.0	140.0
61.5	96		101.6	140.0	140.0	131.0	140.0	96.1	140.0	140.0	140.0
66		98.1	140.0	140.0	126.4	140.0	92.8	139.2	140.0	140.0	140.0
72		94.4	140.0	140.0	121.7	140.0	89.3	133.9	140.0	140.0	140.0
76		92.5	138.8	140.0	119.2	140.0	87.5	131.3	140.0	140.0	140.0
61.5		98	98.6	140.0	140.0	127.1	140.0	93.3	139.9	140.0	140.0
66	95.1		140.0	140.0	122.5	140.0	89.9	134.9	140.0	140.0	140.0
72	91.4		137.1	140.0	117.7	140.0	86.4	129.6	140.0	140.0	140.0
74	90.4		135.5	140.0	116.4	140.0	85.5	128.2	140.0	140.0	140.0
61.5	100		95.8	140.0	140.0	123.4	140.0	90.6	135.9	140.0	140.0
66		92.2	138.4	140.0	118.8	140.0	87.2	130.9	140.0	140.0	140.0
72		88.5	132.8	140.0	114.1	140.0	83.7	125.6	140.0	140.0	140.0
61.5	102	93.1	139.6	140.0	119.9	140.0	88.0	132.0	140.0	140.0	140.0
66		89.6	134.3	140.0	115.4	140.0	84.7	127.1	140.0	140.0	140.0
70		87.0	130.4	140.0	112.1	140.0	82.2	123.4	140.0	140.0	140.0
61.5	104	90.5	135.8	140.0	116.7	140.0	85.6	128.4	140.0	140.0	140.0
66		87.0	130.6	140.0	112.2	140.0	82.3	123.5	140.0	140.0	140.0
70		84.4	126.7	140.0	108.8	140.0	79.9	119.8	140.0	138.3	140.0
61.5	106	88.1	132.2	140.0	113.6	140.0	83.4	125.0	140.0	140.0	140.0
66		84.7	127.0	140.0	109.1	140.0	80.1	120.1	140.0	138.7	140.0
68		83.3	125.0	140.0	107.3	140.0	78.8	118.2	140.0	136.5	140.0
61.5	108	85.9	128.8	140.0	110.6	140.0	81.2	121.8	140.0	140.0	140.0
66		82.4	123.6	140.0	106.2	140.0	77.9	116.9	140.0	135.0	140.0
68		81.1	121.6	140.0	104.4	140.0	76.7	115.0	140.0	132.8	140.0
61.5	110	83.7	125.5	140.0	107.8	140.0	79.1	118.7	140.0	137.1	140.0
66		80.3	120.4	140.0	103.4	140.0	75.9	113.9	140.0	131.5	140.0
61.5	112	81.6	122.4	140.0	105.2	140.0	77.2	115.8	140.0	133.7	140.0
64		79.7	119.5	140.0	102.6	140.0	75.3	113.0	140.0	130.5	140.0
61.5	114	79.7	119.5	140.0	102.6	140.0	75.3	113.0	140.0	130.5	140.0
64		77.7	116.6	140.0	100.1	140.0	73.5	110.3	140.0	127.3	140.0
61.5	116	77.8	116.7	140.0	100.2	140.0	73.6	110.4	140.0	127.4	140.0
62		77.4	116.1	140.0	99.7	140.0	73.2	109.8	140.0	126.8	140.0
61.5	118	76.0	114.0	140.0	97.9	140.0	71.9	107.8	140.0	124.5	140.0
62		75.6	113.4	140.0	97.4	140.0	71.5	107.3	140.0	123.9	140.0
61.5	120	74.3	111.5	140.0	95.7	140.0	70.3	105.4	140.0	121.7	140.0

Series 7600 - Window Wall Installation Manual

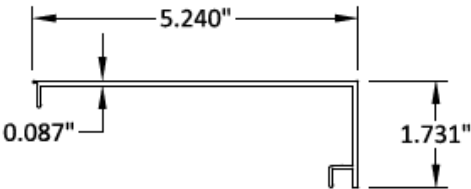
BILL OF MATERIALS		
ITEM	DESCRIPTION	MATERIAL
1	FRAME HEAD/JAMB/SILL	ALUMINUM 6063-T6
2	GLASS STOP	ALUMINUM 6063-T5
3A	FRAME COVER (MONOLITHIC GLASS)	ALUMINUM 6063-T5
3B	FRAME COVER (INSULATING GLASS)	ALUMINUM 6063-T5
4	MULLION	ALUMINUM 6063-T6
5	CORNER KEY	-
6	SETTING BLOCK	EPDM, DUROMETER 80±5 SHORE A
7	#10 X 1/2" PH SDS, 6" FROM ENDS, 21-1/4" O.C.	STAINLESS STEEL
8	1/4"-20 X 2-1/2" HEX HEAD BOLT W/ NUTS AND WASHER, 6" FROM ENDS, 21-1/4" O.C.	STEEL



① FRAME HEAD/JAMB/SILL



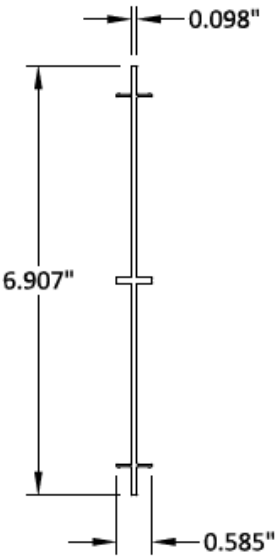
② GLASS STOP



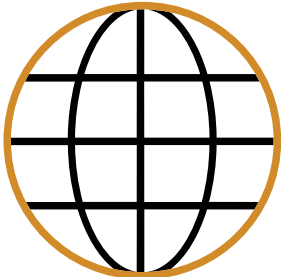
③A FRAME COVER (MONO.)



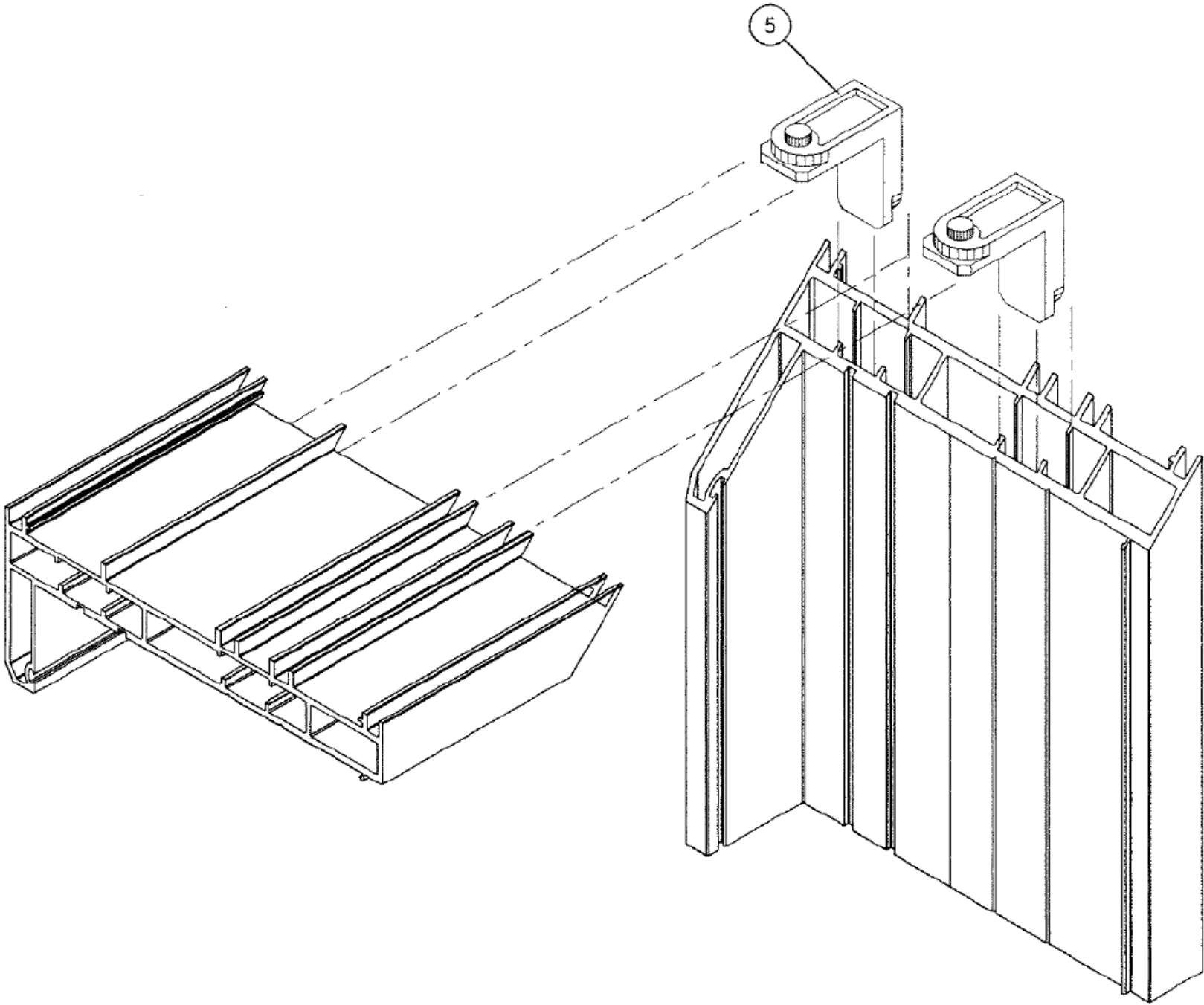
③B FRAME COVER (INSUL.)



④ MULLION



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FRAME CORNER DETAIL

