

1000 Series

# Single Hung Window

MEMORIES WILL ALWAYS BE ON THE OTHER SIDE

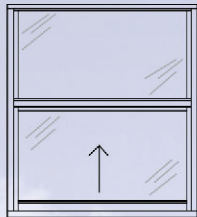
BECAUSE SAFETY IS PRICELESS



**GLOBAL  
IMPACT  
PRODUCTS**

MANUFACTURER WINDOWS & DOORS



Single Hung	Series	Description
 <p>FL 41564 R1</p>	SH 1030 & 1031	Large Missile Impact for Residential, Multi-Story and Lite Commercial Buildings
	SH 1040	Large Missile Impact for Residential, Multi-Story and Lite Commercial Buildings
	SH 1041	Large Missile Impact for Residential, Multi-Story and Lite Commercial Buildings
	SH 1062	Large Missile Impact for Residential, Multi-Story and Commercial Buildings
	SH 1072	Small Missile Impact for Residential, Multi-Story and Commercial Buildings
	SH 1280	Large Missile Insulated Impact for Residential, Multi-Story Buildings
	SH 1283	Large Missile Insulated Impact for Residential, Multi-Story and Commercial Buildings

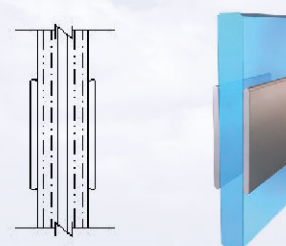
*All Products are Florida Building Code Product Control Approved*

## 1000 Series Single Hung Features & Benefits

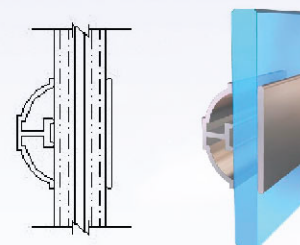
- Large and Small Missile Impact Single Hung Windows for use in Residential and Commercial Applications.
- Tested and approved in accordance with Metro Dade and Florida Building Code testing protocols FBC TAS 201, 202 and 203.
- Heavy duty 3 1/8" deep aluminum frame assembled at each corner with three stainless steel fasteners.
- Vent frame has telescopic joints for additional strength and is assembled with two stainless steel fasteners at each joint.
- Stock colors are available in White or Bronze Powder Coat. Custom colors and finishes are available on unit by unit order.
- Stainless steel hardware fasteners standard.
- Exterior tear away flange.
- Sloped sill for positive water drainage.
- Where required, factory punched installation holes.
- Laminated glass provides superior UV protection and sound resistance in comparison to standard monolithic glass.
- Glass color: clear. Custom colors available upon request. Tested to 6.24 psf of air infiltration.
- Tested to 13.5 psf of water resistance.
- Fixed glass is interior glazed for ease of field replacement.
- Frame can accommodate 5/8" pre-tensioned spiral balances for vent weights up to 80 lbs.
- Vents have continuous pull rails at both top and bottom rails.
- Interior snap latches eliminate use of exterior angles at frame sill that can cause water leaks.
- Top vent rail has two pre-finished metal sweep locks that lock into an integral extruded keeper in meeting rail.
- Wall thicknesses vary from 0.062" thru 0.093" at critical areas eliminating need for steel reinforcement to meet loads.
- Colonial grid options include: flat over flat, decorative raised over flat or decorative raised over decorative raised.
- Unlike tape glaze systems, Global Impact Product systems offers superior adhesion performance and are structurally glazed with structural silicone.
- Vent sides are weather-stripped with two rows of high performance wool pile with an integral 0.170" high finish seal to provide high performance air and water intrusion resistance.
- A foam filled bulb vinyl at sill and vent bottom rail connection provide uniform water barrier.

## SECTION DETAILS

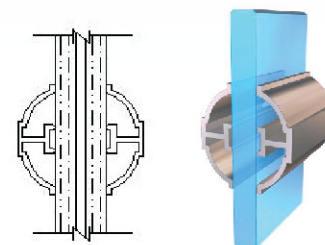
Flat / Flat



Raised / Flat



Raised / Raised



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